

Fibers for Healthy Baked Goods

Post-FDA's 2016 Regulation

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Fiber Topics

- FDA Regs – Simplified
- Improve Texture & Optimize Costs
- Microbiome & Consumer Trends

*Please check with your Legal Counsel to validate statements in this presentation
Slides adapted from: Mehta publications/presentations

FDA Dietary Fiber Definition

- Dietary fiber is defined as **non-digestible** soluble and insoluble **carbohydrates** (with 3 or more monomeric units),* and lignin that are
 - **intrinsic and intact** in plants;
 - **isolated or synthetic** non-digestible carbohydrates (with 3 or more monomeric units) → determined by FDA to have **physiological effects*** that are **beneficial to human health**.
- *Physiological Benefits:
 - Lower blood glucose/cholesterol/blood pressure
 - Improve laxation/bowel function
 - Increase mineral absorption
 - Reduced energy intake

Why is FDA Differentiating Fiber Types?

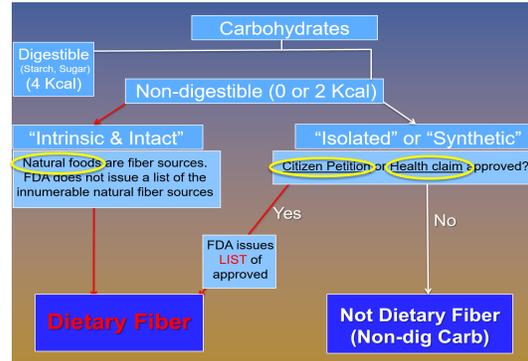
	Intrinsic & Intact	Isolated or Synthetic
FDA Position	A "true" fiber with physiological benefits	A Carb that is not digested . No proven physiological benefits. Thus not a fiber.
Why?	Fiber & other natural nutrients could provide physiological efficacy	Analytical methods — makes it "non-digestible" . Processes may eliminate physiological benefits
Examples	-Whole grains, Corn, Bran -Pulses/legumes/fruits/Veg -1&1 oat/pea hull	17 proven/approved to date (on the "list")
FDA list of "approved"?	No. Impossible . Too many	Yes
Nutrients lost?	Almost none . Only heat-labile	Minerals, water soluble, phyto-nutrients, phenolic, antioxidants, anti-inflammatory
Nutrients added?	None	Sodium (typical) . Misc process dependent

FDA: Fiber Nutritional Label

- Fiber Definition added:
 - “Intrinsic & Intact” vs. “Isolated” or “synthetic”
 - Dietary fiber vs. non-digestible Carbohydrates
 - Insoluble (0 Kcal/g) vs. soluble (2 Kcal/g), Polydex (1 Kcal/g)
- FDA Fiber Definition = Adapted from Codex 2009 + IOM 2001 (I&A Added/Functional)
- Compliance Jan 1, 2020** (Sales >\$10M)
- Record keeping requirements added**
- Daily Value – increased from 25 to 28 g/day
- Citizens petition/Physiological efficacy – (Scientific agreement, Human study, Control, P<0.05, healthy population)
- Any AOAC method for “DF” content acceptable**
- Intrinsic & intact fibers approved but **not listed**
- Isolated & synthetic fibers. Most approved. Exceptions:
 - Soluble: Pullulan, XOS, IMO
 - Insoluble, mixture: RS3
 - Hydrocolloids: Acacia, CMC, karaya, xanthan (6 approved)



Fiber Decision Tree



FDA Fiber “Approval” Timeline

- May 27, 2016
 - Intrinsic & Intact
 - Heart Health Claim (CFR 101.81)
 - 5 others fibers
- June 14, 2018
 - 8 new fibers (including “mixed plant cell wall”)
- March 27, 2019 & January 10, 2020
 - 2 more fibers



FDA Approved Fibers

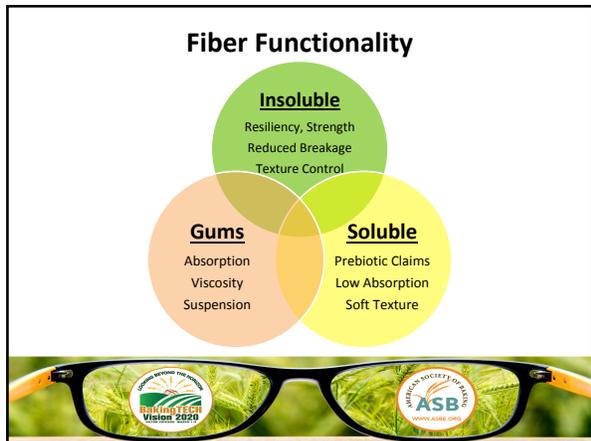
	Approved (May 27, 2016)	Allowed (Enforcement Discretion) (June 14, 2018)
1	β-glucan soluble fiber (CFR 101.81) Oat & Barley	Mixed plant cell wall fibers. At least 2 of: Cellulose, pectin, lignin, β-glucan, arabinoxylan
2	Psyllium husk (CFR 101.81)	Arabinoxylan
3	Cellulose	Alginate
4	Guar gum	Inulin & inulin-type fructans
5	Pectin	High amylose starch (RS2)
6	Locust bean gum	Galactooligosaccharide
7	Hydroxypropylmethylcellulose	Polydextrose
8		Resistant maltodextrin/dextrin
9		Cross-linked phosphorylated RS4 (March 27, 2019)
10		Glucmannan (January 10, 2020)

FDA Status – Insoluble Fibers (Commercially Important)

	Approved/Allowed	Not Approved												
1	Cellulose													
2	Mixed plant cell wall – 2 of: Cellulose, pectin, lignin, β -glucan, arabinoxylan	Efforts ongoing by many manufacturers												
	<table border="0"> <tr> <td>Bamboo</td> <td>Soy</td> </tr> <tr> <td>Isolated Oat</td> <td>Isolated Pea</td> </tr> <tr> <td>Wheat</td> <td>Cotton seed</td> </tr> <tr> <td>Sugarcane</td> <td>Sugar beet</td> </tr> <tr> <td>Corn hull</td> <td>Potato</td> </tr> <tr> <td>Apple</td> <td></td> </tr> </table>	Bamboo	Soy	Isolated Oat	Isolated Pea	Wheat	Cotton seed	Sugarcane	Sugar beet	Corn hull	Potato	Apple		
Bamboo	Soy													
Isolated Oat	Isolated Pea													
Wheat	Cotton seed													
Sugarcane	Sugar beet													
Corn hull	Potato													
Apple														
3	RS2 resistant starch RS4 resistant starch - cross-linked phosphorylated = recently approved	RS3 resistant starch												
4	Arabinoxylan													

FDA Status – Soluble Fibers (Commercially Important)

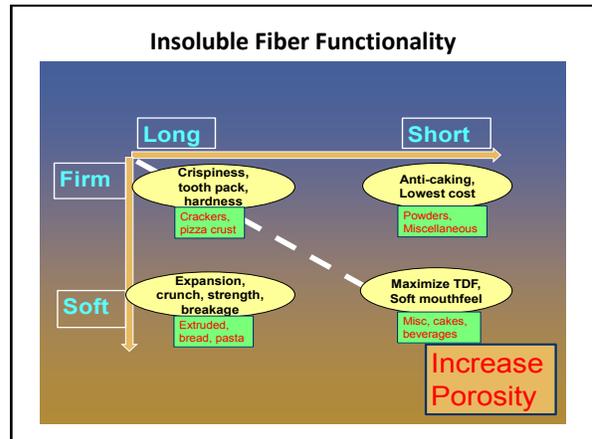
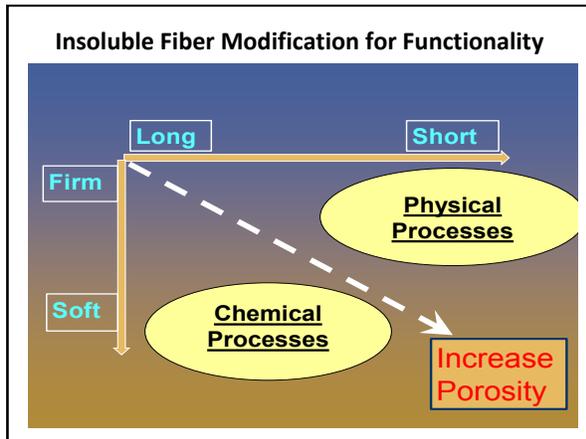
	Approved/Allowed	Not Approved
1	Inulin & fructans	Pullulan
2	Resistant maltodextrin/dextrin	XOS
3	Soluble corn fiber	IMO
4	Galactooligosaccharide	
5	Polydextrose	
A	β -glucan (Oat & Barley) Psyllium husk	Acacia, CMC, Karaya, xanthan
B	Gums: Guar, Pectin, LBG, HPMC, Alginate	None others of commercial importance
C	Gum: Glucosaminan	



Processes for Insoluble Fiber

Physical	Chemical
Traditional Milling/Cooking: No Effluents="Intrinsic/Intact"	Functionality with Chemicals: Effluents = "Isolated"
Phytonutrients Preserved	Phytonutrients + Fiber Fractions Discarded
Natural/Sustainable	Not Sustainable
Porosity Increased	Water Absorption ALSO Increased

At the bottom of the slide is a pair of glasses with the ASB logo on the lenses.

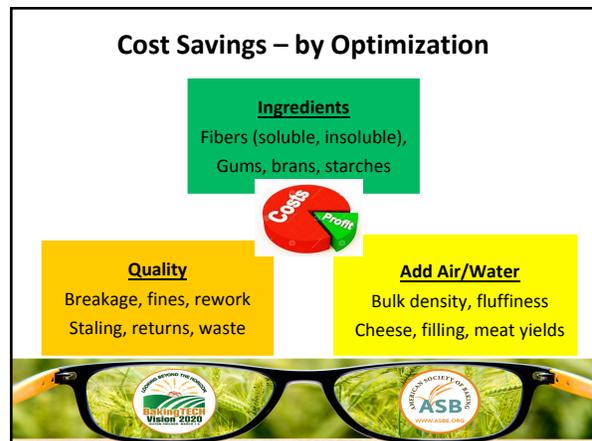


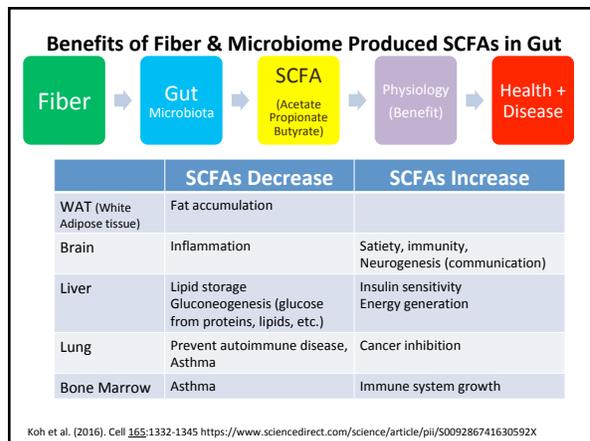
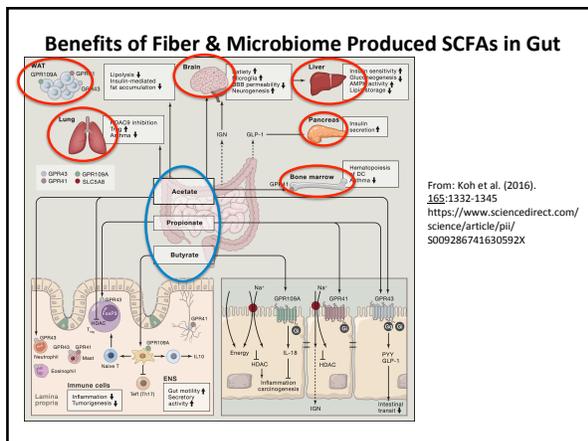
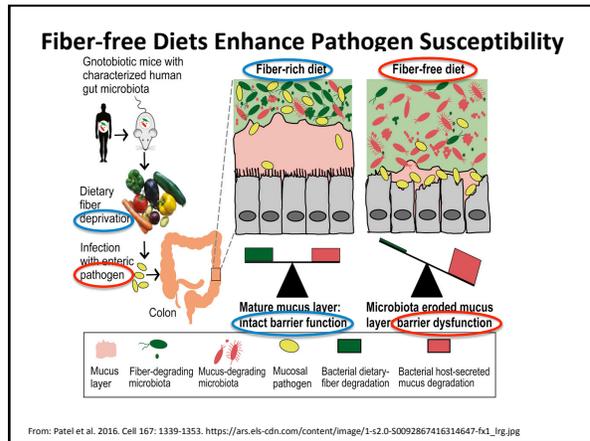
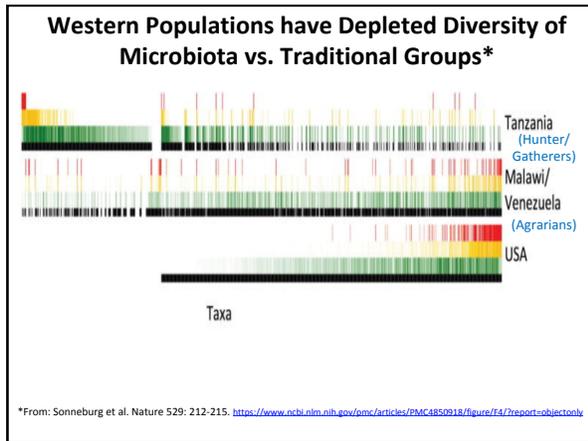
Fiber for Non-Traditional Foods

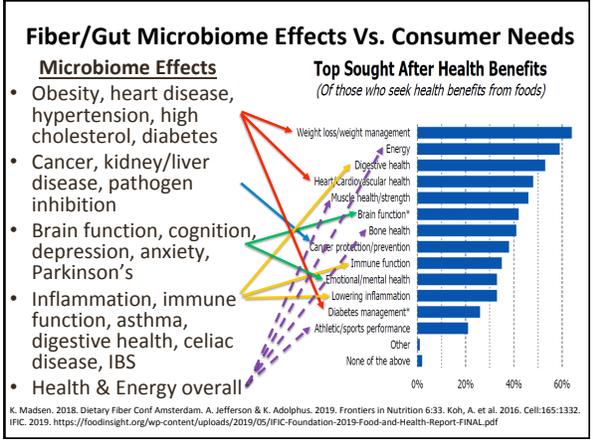
(e.g. Gluten Free, High Protein, Whole Grain, Clean Label)

Issue/defect	Fiber characteristic	Fiber effect	Typical foods
Gummy, hard, Dense	Soft/Flexible Long and/or short Long.	Open up structure, slightly reduce free water (if any), fluffy, soft	Soft baked goods, bread, snacks, cereals
Doughy, soft	Firm or flexible	Rigidity, crunch/chewy	Crusts, bars, bread
Not resilient	Long/soft (flexible)	Flexibility, strength, springiness	Bread, fine bakery
Dry, not cohesive	Long/soft + Hydrocolloid	Absorbs water/oil - released on chewing, binding, adds fat-like mouthfeel	Bars, crusts
Powdery	Long/soft + slight Hydrocolloid	Provide structure during leavening, moistness	Fine bakery, bars
Shape control	Long: Firm or soft Or soft/short.	Long for more spread/dome shape. Soft short to prevent spread.	Cookies, bars
Stiff dough	Short	Relaxes dough	All doughs
Caking, not free-flowing	Firm/fine	Powder separation with fine fiber	Mixes. Blends in processing.

Adapted from: Mehta 2014. Food texture design & optimization. Pg 245-280. John Wiley & Sons.







Microbiome for Consumers

Claim Level	Company	Product	Approach
Very Conservative	Kellogg	Happy Inside Cereal	Prebiotics + Probiotics + Fiber = Digestive Wellness
Conservative	Solaray	Microbiome Supplement (future=bar)	PROBIOTICS + Prebiotics + Insoluble fibers = Healthy Microbiome
Progressive	ProBiotin	MycroBiome Bar	Fibers + Prebiotics + Probiotics + Misc ingredients = Gut + prevent diseases

Microbiome for Consumers

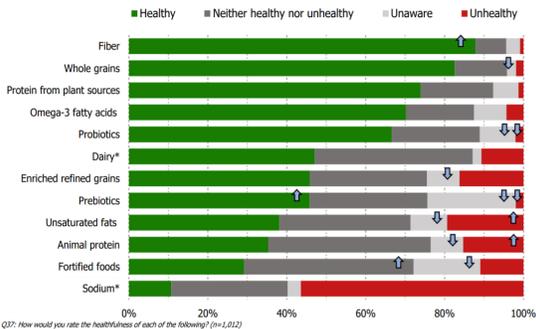
- Kellogg's Happy Inside "3-in-1" cereal with combination of **prebiotics, probiotics and fiber** to support digestive wellness
 - 5 g soluble + 4 g insoluble fibers
- Mycrobiome Probiotic Supplement
 - Probiotics (30+ billion organisms)
 - Prebiotic (inulin)
 - Additional insoluble fibers (rice bran, cellulose, cellulose capsule)

MicroBiome Bar* Literature

- **Prebiotic fiber and gut health bar.** 4 prebiotic fibers (AXOS, FOS, MOS and XOS), ω-3 fatty acids, β-glucans & fermented protein from grains (wheat, oats, barley, flax) that support microbiome.
- **Immune Response** 70% of body's immune system response is in gut which is main organ in battle against illnesses, pathogens, avoiding colds, flu, preventing diseases.
- **Antioxidants, ω-3, β-glucans** maintain healthy heart, reduce harmful cholesterol, resist type 2 diabetes, rheumatoid arthritis & strokes.
- **Beneficial bacteria** create SCFA, maintain intestinal villi, intestinal wall permeability. SCFA affect brain, liver, large intestine wall. Increase mineral absorption, provide anti-inflammatory benefits, stabilize gl cholesterol synthesis, keep levels of immune system agent
- **Pathogens** reduced by good bacteria & can reduce harmful gut antigens and inflammation.
- **40g Serving:** 7g – 9g of Functional Fiber, 0.2 – 0.5g ω-3 Fatty Acids, 0.3g β-glucans

*Confidential Commercial Brand Trade Dress. Visit www.probiotin.com for more information.
https://www.probiotin.com/_assets/pdf/ProBiotin-fibrochure-12pages.pdf
<https://www.probiotin.com/products/microbiome-bar/>
<https://connect.naturalproductsexpo.com/product/prebiotic-fiber-gut-health-microbiome-bar>

Ingredients Impacting Food Healthfulness



IFIC, 2019. <https://foodinsight.org/wp-content/uploads/2019/05/IFIC-Foundation-2019-Food-and-Health-Report-FINAL.pdf>

Top Trends - Fiber

High consumer demand for fiber, industry responds



Source: Innova consumer survey 2018, average of U.S., U.K., China, Mexico, Spain, India and Thailand
<https://www.foodingredientsfirst.com/ingredient-focus/prebiotics-and-inner-wellbeing.html>



Top Trends 2019 - Fiber

Trend 7. A Fresh Look at Fiber

The return of fiber as an essential food ingredient

A GROWING INTEREST FOR FIBER

44% of US respondents are increasing their consumption of fiber

33% of UK respondents are increasing their consumption of fiber

Source: Innova Trends Survey 2019

FILLING THE FIBER GAP: INCREASED LAUNCH ACTIVITY



<https://www.foodingredientsfirst.com/Webinars/top-ten-trends-2019.html>



Top Trends 2019 - Fiber

Newly discovered health benefits are driving fiber applications

FIBER INCREASINGLY SEEN IN SPORTS NUTRITION

Which of the following are reasons for you to consume fiber?

Digestive health 64% of US consumers

Weight Management 24% of US consumers

Energy 16% of US consumers

Source: Innova Trends Survey 2019

+55% Average annual growth of new sports nutrition launches tracked with a fiber claim* (Global, 2013-2017)

*Global fiber and high-protein of fiber claims

FIBER AND PROTEIN BENEFITS IN SPORTS BARS



<https://www.foodingredientsfirst.com/Webinars/top-ten-trends-2019.html>



(Fiber)

(Fiber)

Let Food be thy Medicine & Medicine be thy Food

Thanks – Questions?



GRAIN MILLERS

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