

**ASB Z50 SAFETY COMMITTEE**  
Annual Meeting Minutes  
January 25, 2021 – 3:00 PM  
Virtual Meeting – GoToMeeting.com  
Facilitator: Amanda Gonzalez, ASB

**In Attendance:**

Jon R. Anderson, JRA Occupational Safety	Kevin Knott, Franz Haas
Lisa Arato, Zeppelin	Albert Koch, Bakery Design Services
Neil Bailey, Retired Baker	Dan Malovany, Sosland Publishing
Ed Baldwin, Banner Day	Jeff Patzer, D.F Stauffer
Jim Bonatakis, Nexcor Technologies	Alex Peele, Hostess Brands
Rowdy Brixey, Brixey Engineering	Gale Prince, GP
Robert Burgh, Nexcor Technologies	Peter Rasmussen, Festo Corporation
Cindy Chananie, Cinch Bakery Equipment	Jeff Scott, Kwik Lok Corporation
Blake Logan, Baker Thermal Solutions	Brian Senvisky, Schwebel Baking Co.
Mike Elenz, Schwebel Baking Company	Toby Steward, TNA North America
Ken Hagedorn, Naegele, Inc	Jeremiah Tilghman, Canyon Bakehouse
Rod Harris, Shick Esteve	Kent VanAmburg, ASB
Delia Justable, Forbo Siegling	Amanda Gonzalez, ASB

**1. Attendance, Sign in Sheet - Monitoring Participation:**

The meeting was called to order at 3:03 pm. Toby Steward, Committee Chairman commented that this is the first virtual Z50 meeting and it is being recorded. Committee Members were requested to turn both their cameras and microphones off so that only the people giving a presentation have a slot on the webcam. Amanda will be taking attendance and it looks like we have about 24-25 attendees which is great since we have a quorum for our meeting. There is also a process for people to call in by phone.

**2. Identification – Please Clearly State Your Name Before Speaking**

Toby advised that if you would like to speak, please put a message in the chat. You can put your camera and microphone on if you'd like to talk. Neil Baily, for example, asked to be made the presenter so that's exactly what I'm talking about.

We have a special voting method that we're going to use which is simple and practical. We're going to use the Go To Meetings Chat feature. Voting yes or affirmative on the chat would be too many people (based on past voting) so we're going to ask that only No or Opposed voters, comment in the Chat. Amanda is going to monitor the Chat feature so if you have any questions, you can comment in the Chat Feature.

**3. Previous Meeting Minutes – Review and Approval**

Toby reminded the committee that the 2020 Meeting Minutes were sent out a couple of weeks ago for review and asked members to vote on approval of those minutes. If you are opposed, please

comment in the Chat and if you approve the minutes, do nothing. The 2020 minutes were approved by the committee.

#### **4. Committee Membership Roster Information – Review and Approval**

We have had some changes in the roster with some people dropping off and some people being added. The following 4 people dropped off the committee

Armando Lopez  
Gene Litwin  
Len Heflich  
Rick Rodarte

The following people will be replacements.

Blake Colgan  
Dan Malovany  
Peter Rasmussen  
Rick Drew

#### **5. Committee Membership Balance**

With the changes mentioned in Item 4, that brings the balance of our membership to a total of 39 with 13 members in each category, Equipment Manufacturers, Equipment Users and General Interest. We have additional people who have been nominated for the committee. One person is Brian Sevinski Schwebel Baking Co. and the other is Jerry Barnes from CH Babb. Apologies to Jerry if there was some confusion about already being on the committee. We do need one more from the General Interest Category.

Toby explained that ANSI requires this committee to have equal participation from Equipment Suppliers, Bakers and Other (General Interest) in order this committee to remain an accredited. If you don't fall under the category of Equipment manufacturer or Equipment User, please contact Jim Bonatakis, Membership Chairman to be added to the Membership.

Right now, I'd ask everyone to vote on the Membership Roster with the changes mentioned in Item #4 (above). I'll ask you to do nothing if you approve of the membership list or vote no by sending your Chat message in. The Membership Roster was unanimously accepted.

#### **6. Comments and Objections – Right to Appeal Rulings**

Toby informed the committee that if anyone ever had an objection regarding this committee, they have the right to contact ANSI and appeal. We are a transparent group and you have the right to appeal. Anyone can participate in this committee even if you are not a committee member. We are open to the public.

#### **7. ANSI Audit Report – Audit Scheduled Next Year (May 2022)**

Every 5 years ANSI performs an Audit about how our organization operates and how our procedures are followed. We are scheduled for the next Audit in May of 2022. It takes a couple months to complete the audit. It's important to remain an accredited standard committee by ANSI.

## **8. Procedures (1-10-2018) – 2021 Revisions Pending**

We have not changed our Procedures since 2018. Sometimes ANSI changes their essential requirements. We have to be harmonized with those standards so there is no conflict in the way we run our Procedures vs what ANSI requires. Sometimes those changes affect our procedures, sometimes there are no changes. We received notification of ANSI's 2021 Procedures and there seems to be a change. We have responded to ANSI and asked them to confirm our belief and when they respond, we will need to change our procedures. You will be receiving a request to vote on approving our changes in Procedures. I will be notifying you of that process when it happens. This is a very small change which has to do with a reference we didn't have.

## **9. Z50.1-2006 (R2016) Bakery Equipment Safety Standard (7/14/2016) Status – Current and Approved, ANSI PINS Submitted (1/16/2017)**

We will have a presentation by Delia Justabl Forbo Siegling. Z50.1 was last approved in July 2016. Each standard has to be reviewed every 5 year. Our position on Z50.1 is that lots of work is being done on that. Those changes will go into the next edition which will be submitted upon completion. PINS were submitted in 2017 when we looked at changes we wanted to make. Once we get a completed document and we approve it, it will continue to be project in motion.

## **10. Z50.2-2015 (R2020) Bakery Equipment Sanitation Standard Status Current & Approved (12/1/2020)**

Z50.2 it is very stable right now since it was just approved in December 2020. Thank you all for your response. This standard is good to go for the next 5 years or if we have changes as a committee, we can change it again.

## **11. Other Business**

### ***Review of Z50.1 – Subcommittee***

Delia is going to do a presentation on her Subcommittee Work and I just want to thank the subcommittee for the massive amount of work that I've seen from the minutes. A really good job that the committee is doing going through each section. I want to congratulate and encourage them to keep going.

Delia advised that the Z50.1 Standard is being updated. There is a subcommittee working actively for about 2 ½ years. It does take a lot of time to update this document. We've reviewed sections 1 – 6. In 2019, the committee reviewed sections 1-3 which may not seem like a lot but there is a lot of information. In 2020, we reviewed sections 4-6. We will continue to update this Standard for context, accuracy, spelling and overall industry relevance. I also want to thank the committee members for the work they have done. In 2020, we will continue to review this Standard starting with section 7 in February 2021.

### ***NFPA 86 Subcommittee – Current Status***

Ed Baldwin is going to give us an update on the National Fire Protection Agency. Ed is the NFPA Liason between ASB and NFPA. I'm on the technical committee so I'm a voting

member via ASB. The last revision was 2019 edition so this fall was the first draft revision meeting. NFPA is getting ready to publish the next revision which would be the 2023 edition. With Covid, there was a series of 10 virtual meetings starting on September 28<sup>th</sup> and we went through October 26<sup>th</sup>. We met about 3 hours at a time. We reviewed all of the public input, basically all of the changes request from the public or generated by subcommittees and internal members. I can report that this year there was nothing really that had any major impact on the baking industry; unlike last year with the far side sensing on burners becoming mandatory. This year the only major impactful change we had is that on the safety systems, you must prove that the combustion blower safety switch is turned off or opened up when the oven is off and it closed when the oven is started up and purged. This is an international standard that's been in place forever. The US has actually been lagging behind. I do expect that in a future edition, this will be expanded to include other safety devices that have a similar safety functionality.

There is an NFPA Subcommittee chaired by Jerry Barnes and we did have a meeting the other day. It's been requested that we have an alternate for my position. If I can't be there for some reason, this alternate person can attend and they would have full voting rights and report back to this committee. Ed made a motion to approve someone to be an alternate. At this time, I would like to make a motion that Travis Eddie from Flynn Burner be made the designated alternate to be the ASB Liason with the NFPA Committee. Cindy Chanie seconded the motion. There was a unanimous approval of Travis Eddie to be the alternate.

Ed Baldwin reminded the committee that NFPA is also an ANSI Standard and there is nothing prohibiting anyone from participating in NFPA meetings. The meetings are posted on line on NFPA's website. Anyone can attend and they can speak with permission from the Chair of the committee who has been very good about allowing people to speak.

### **Open Discussion**

Toby asked if there was any topic to be discussed at this time.

Jim Bonatakis reminded the committee that we are always looking for help on Z50.1 and NFPA Subcommittees.

Toby informed the committee that our 2022 Annual Meeting is planned to be in person in Chicago on February 27, 2022.

The meeting was adjourned at 3:39 pm.